



Enabling Efficient Storage
& Transportation of Energy

LNT A-BOX[®] for large-scale LNGCs

LNT Marine • January 2024



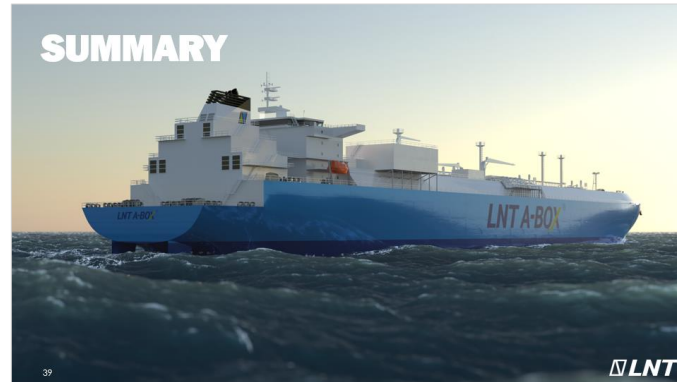
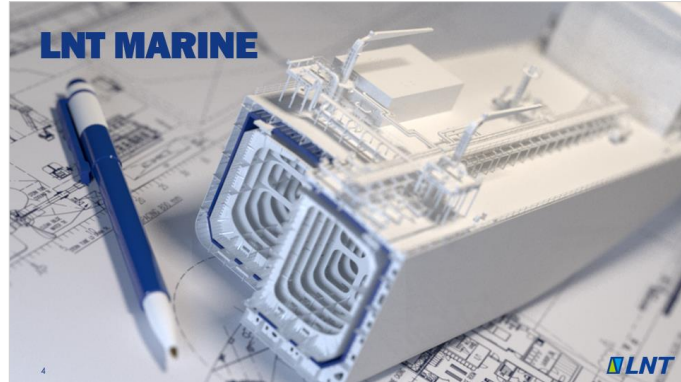
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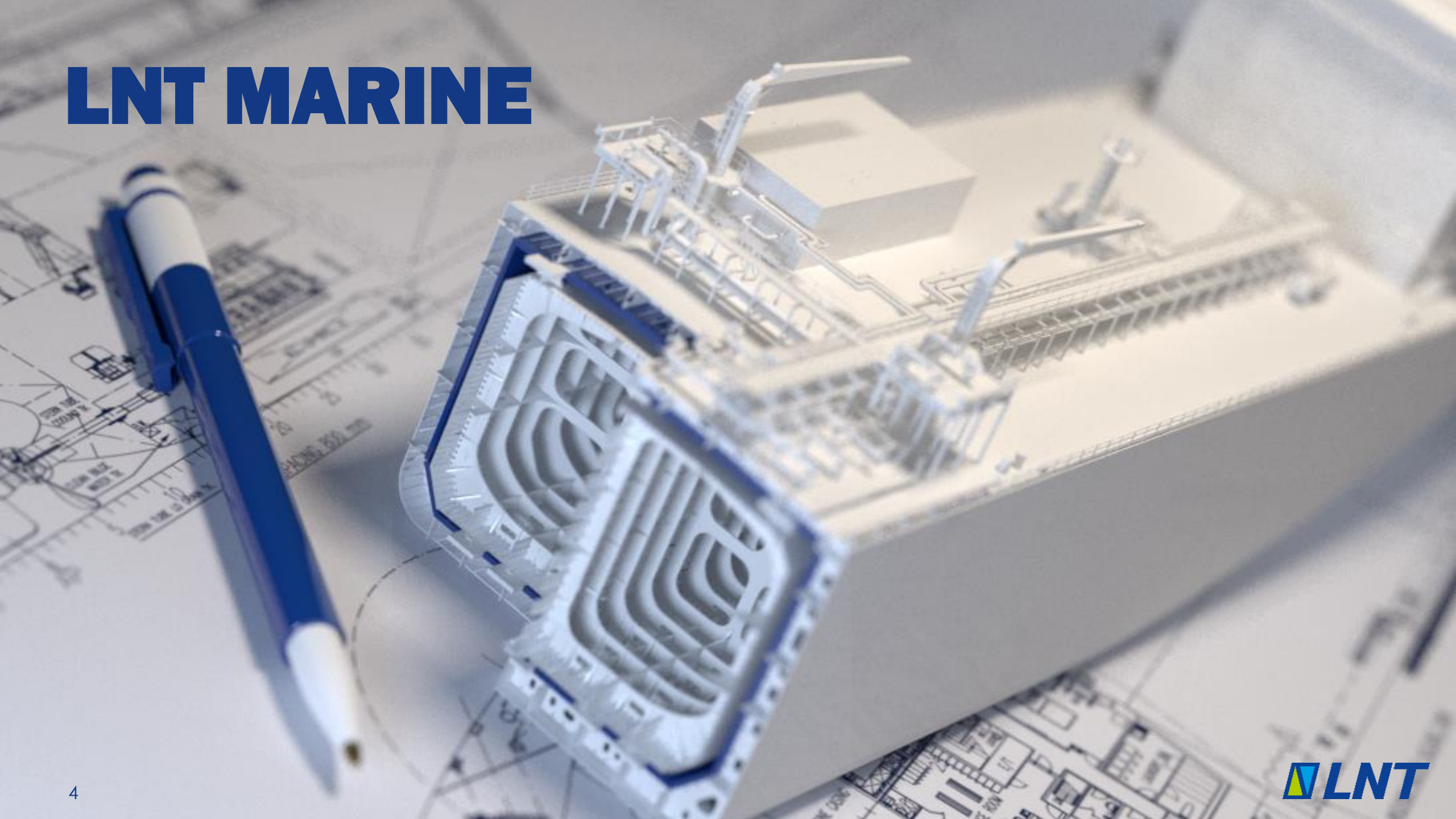
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SECTION OVERVIEW



LNT MARINE



LNT MARINE

Enabling Efficient Storage & Transportation of Energy

What we do

- **LNT Marine** is a technology and service provider specialized within **liquefied gas tanks** and **cryogenic insulation**.
- We develop technology and provide **design & engineering**, **supervision** and **support** as well as **contracting services**.

Business segments

CARGO CONTAINMENT



LNG + NH3 FUEL



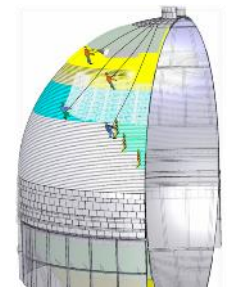
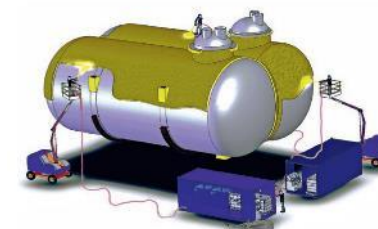
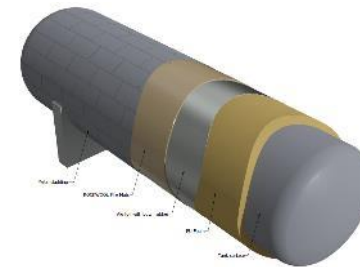
GAS CARRIER INSULATION



Repair services

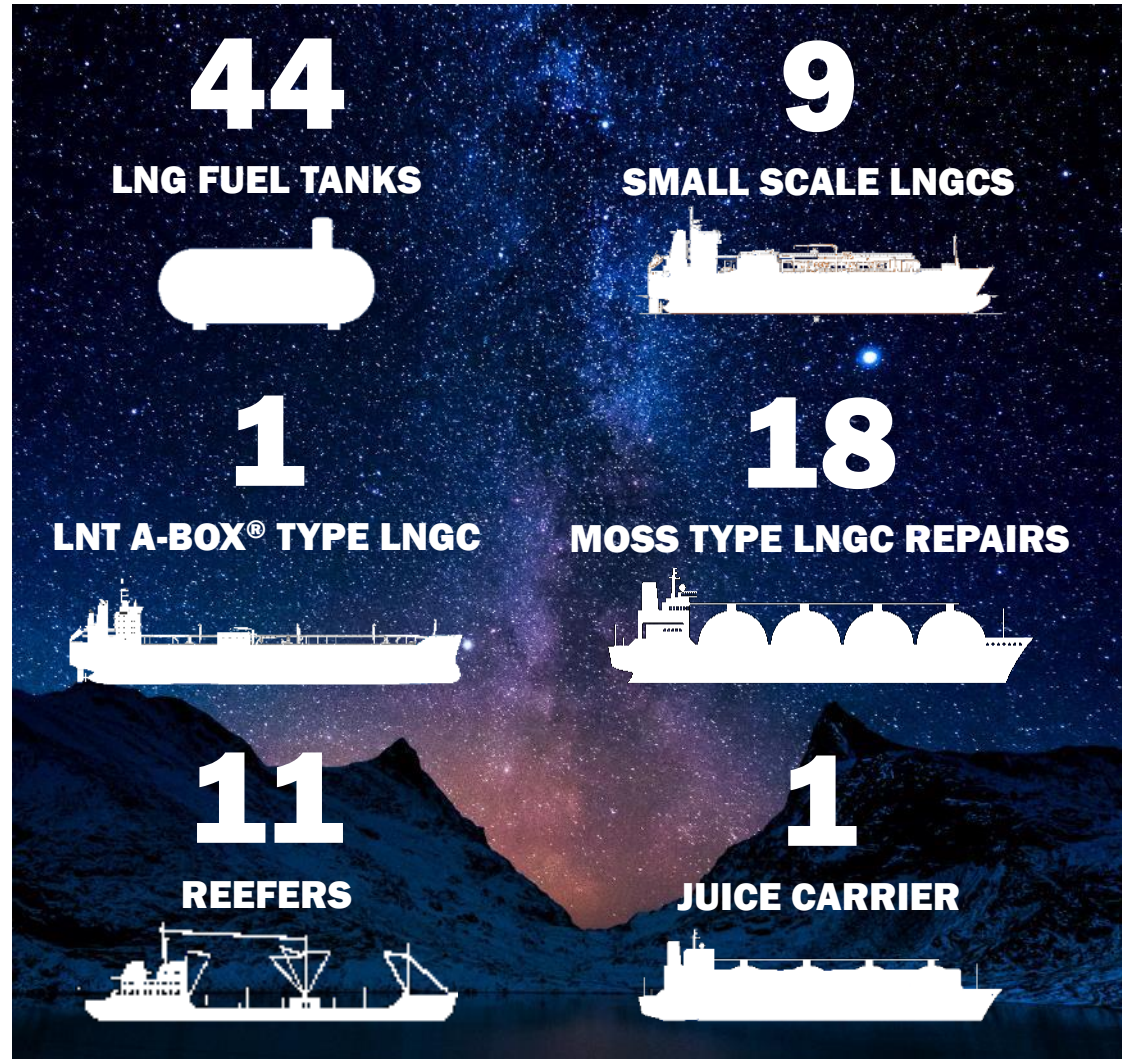


Products & services



TRACK RECORD

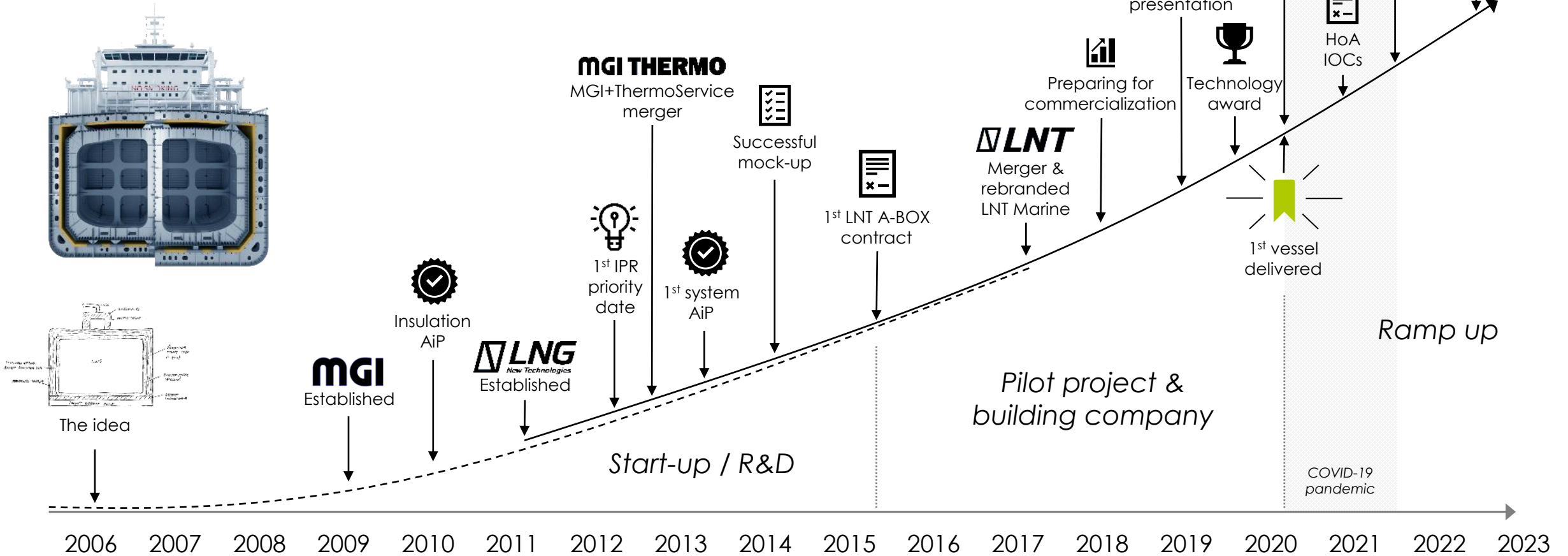
LNT Marine has a long history and solid track record on delivering a broad range of complex projects and solutions.



DEVELOPMENT & COMMERCIALIZATION

LNT A-BOX® from idea to prototype to commercialization

Since its inception, LNT Marine and its predecessors, have spent the majority of its resources including proceeds from running business to develop and commercialize the LNT A-BOX® technology

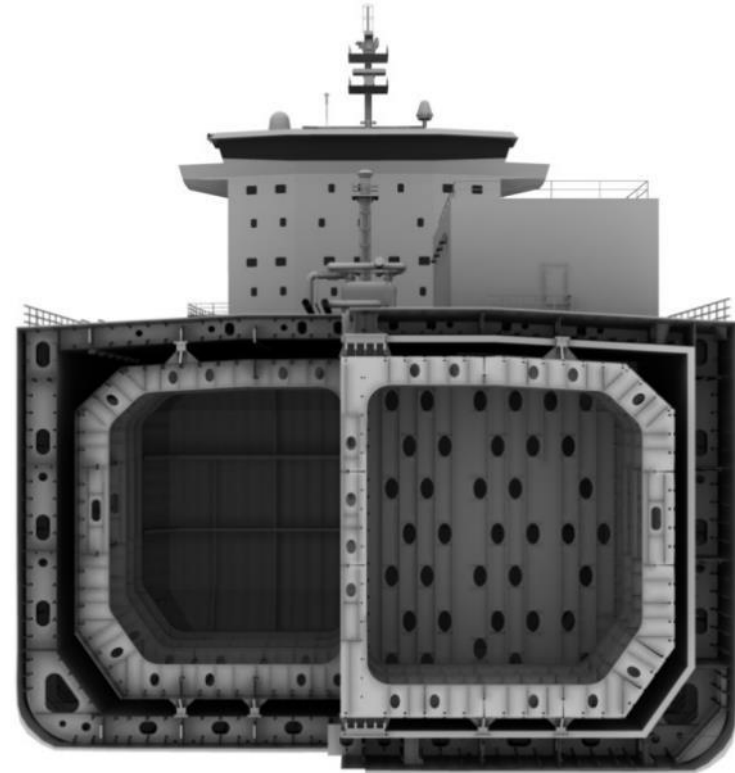
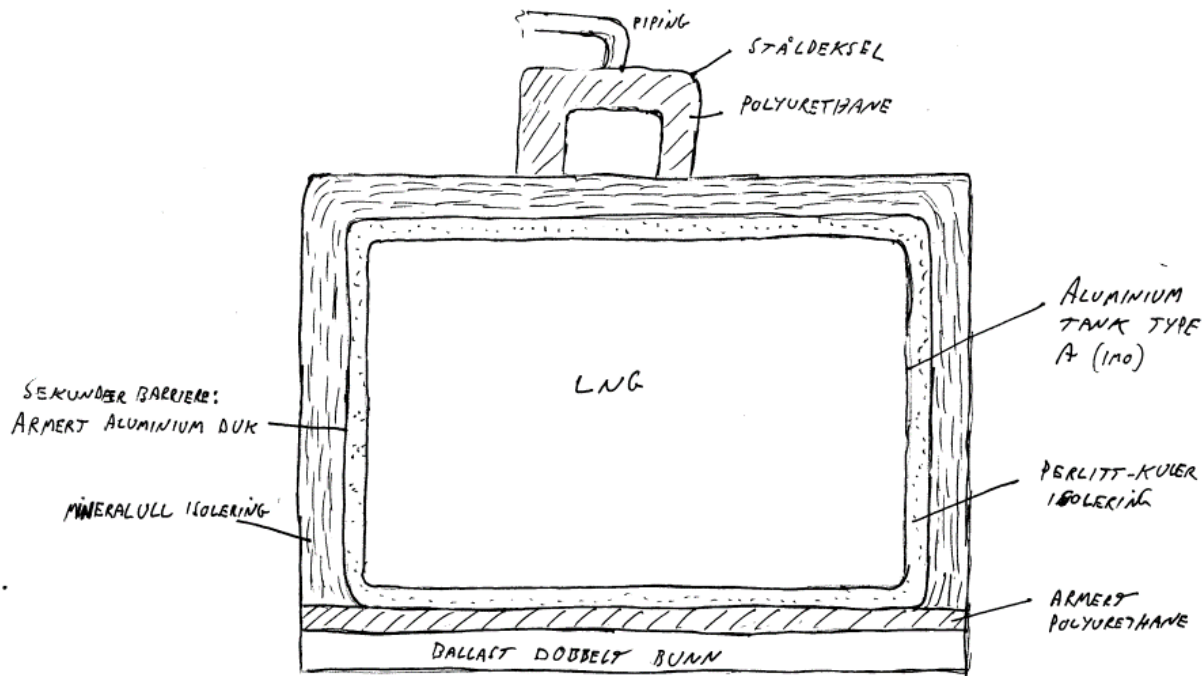


LNT A-BOX®



LNT A-BOX® – THE IDEA

- Develop a simple and efficient cargo containment system for medium to large scale LNG.
- A system that can enable more shipyards to build the LNG carriers.



THE FIRST LNT A-BOX® TYPE CARRIER

The idea, from concept to reality – LNT A-BOX®

Ship: LNG Jia Xing (ex. Saga Dawn), a 45,000m³ LNG carrier

Builder: China Merchants Heavy Industry (Jiangsu)

Delivered: January 2020



LNT A-BOX® – SUCCESSFUL PROOF OF CONCEPT

The first LNT A-BOX® type vessel, the 45,000m³ LNG carrier LNG Jia Xing (ex. Saga Dawn)



- The first LNT A-BOX® type LNG carrier, the 45,000m³ “LNG Jia Xing” ex- “Saga Dawn”, was delivered in 2020 and has traded successfully in Southeast Asia since then.
- She has frequented a number of different terminals, including large-scale LNG liquefaction plants, STS from re-export hubs and medium-scale import terminals.
- The vessel also carried part-cargos at around 50% loading and received cargoes via ship-to-ship transfer from conventional-size LNG carrier.
- The cargo system has proven its flexibility and operated without any issues. Feedback from owners, charterers and crew has been very positive.
- The performance is within specifications, and the cargo containment system has proven to offer very stable temperature during all operations.

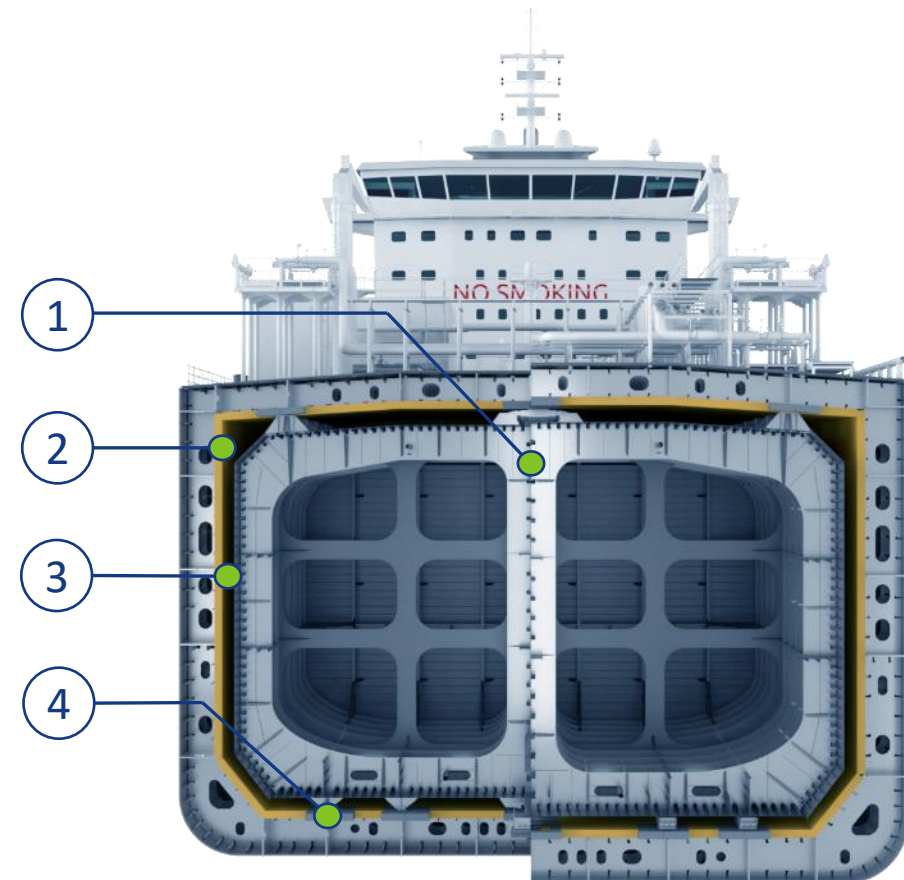
LNT A-BOX® CHARACTERISTICS

An un-insulated IMO independent tank type A in an insulated hold space.

- 1 PRIMARY BARRIER**
Self-supporting IMO independent tank type A
- 2 INSULATION & SECONDARY BARRIER**
Liquid tight insulation system acting as full secondary barrier
- 3 INTERBARRIER SPACE**
Accessible space between tank and insulation
- 4 CARGO TANK SUPPORT SYSTEM**
Preventing bodily movement of the tank

LNT A-BOX®

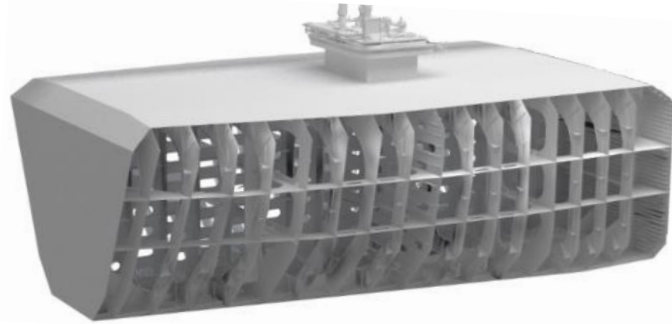
Flexible | Efficient | Robust



LNT A-BOX® offers safe and reliable storage and transportation of LNG in bulk.

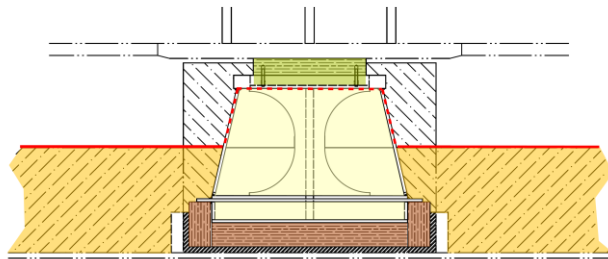
LNT A-BOX®

System elements and key-characteristics



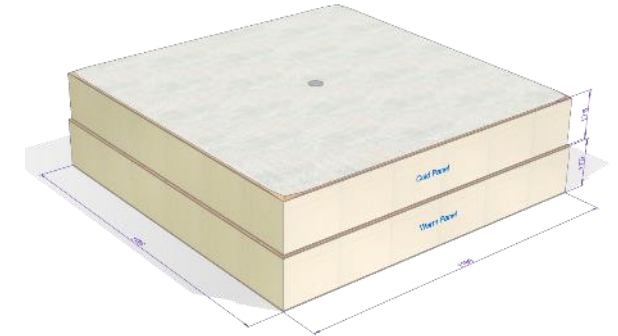
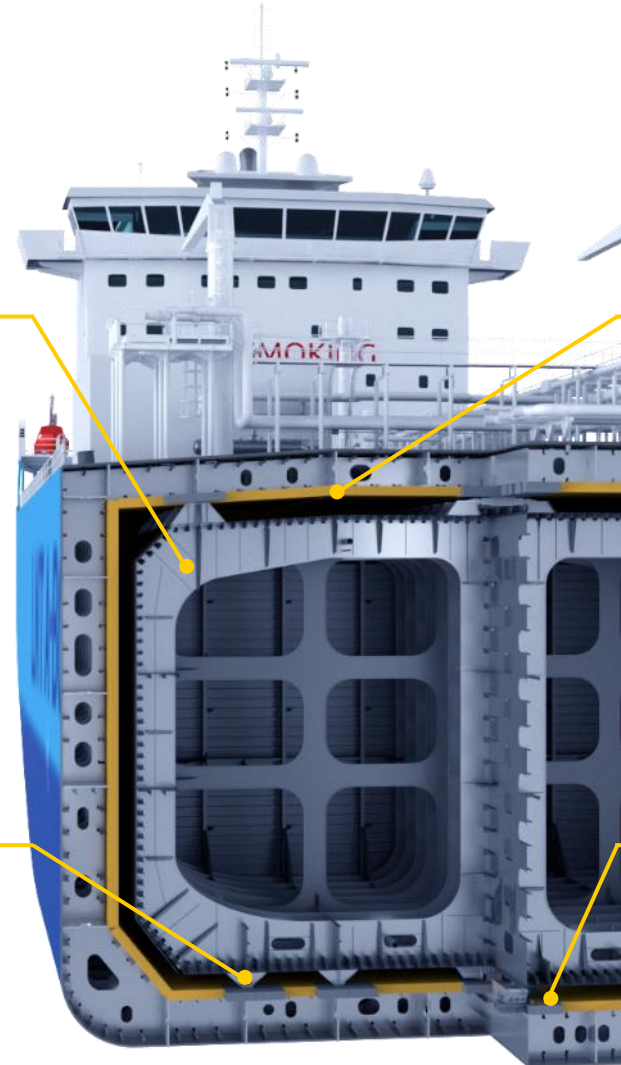
Cargo tank:

- IMO independent tank type A
- Made from stainless steel, 9% nickel or aluminum



Tank support system:

- Thermal break and preventing bodily movement.
- Made from tank material and laminated wood.

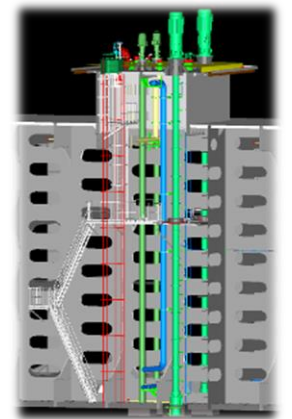


Insulation & secondary barrier system:

- Two layers of polyurethane foam panels
- Reinforced aluminum sheet as secondary barrier

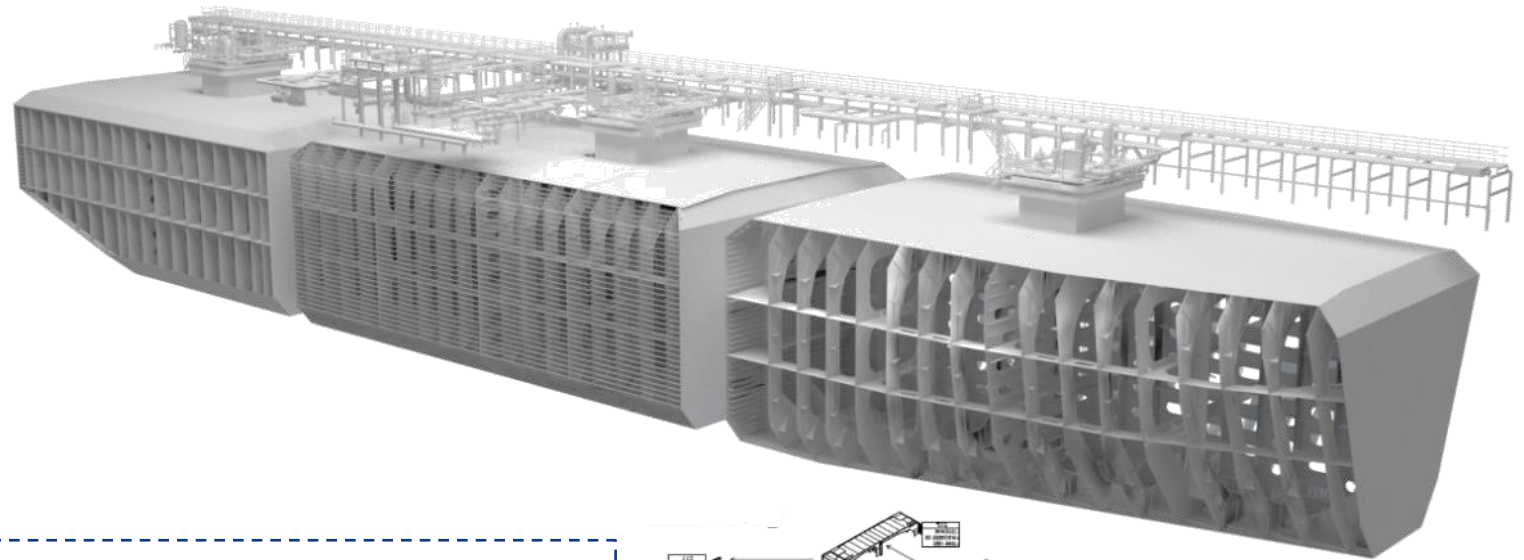
Safety & auxiliary systems:

- Arrangement & access
- Atmosphere control (N₂)
- Gas detection
- Sounding & alarm
- Bilge systems
- Instrumentation & monitoring



IMO INDEPENDENT TANK TYPE A

The simplest design according to IMO IGC Code



Building friendly



Qualified yards



Qualified workers



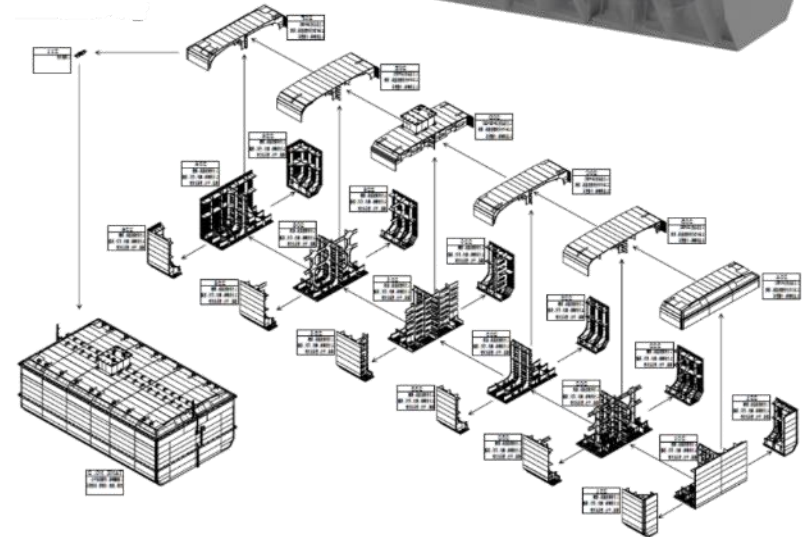
Flexible

Type A tanks are constructed primarily of flat surfaces and designed according to classical ship structural procedures

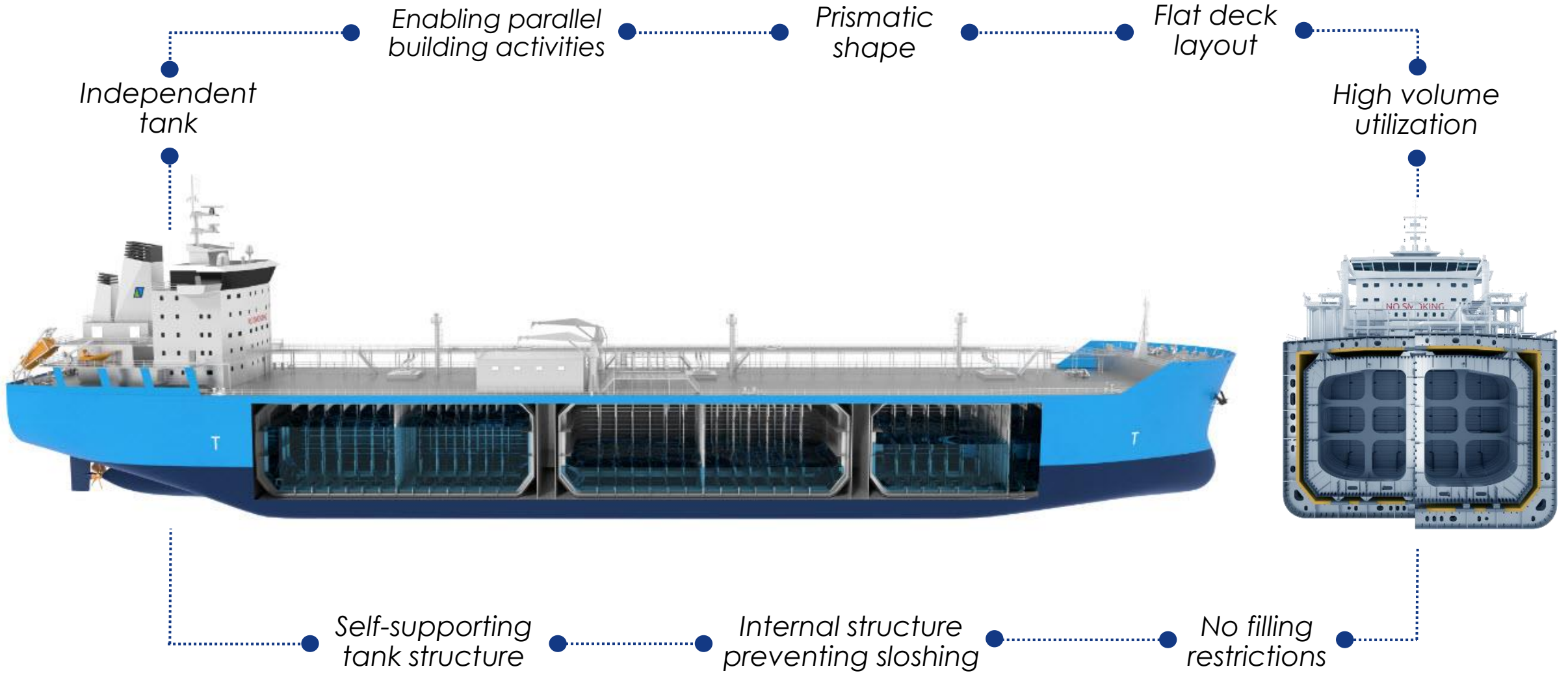
Limited infrastructure requirements at building yard

Reasonable welding and construction requirements

Type A tanks can be designed and built for various densities, design pressure and material grades



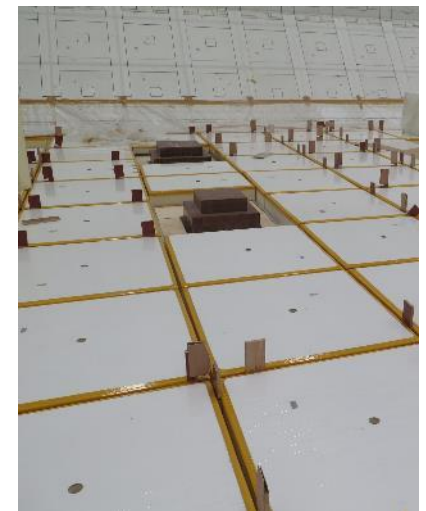
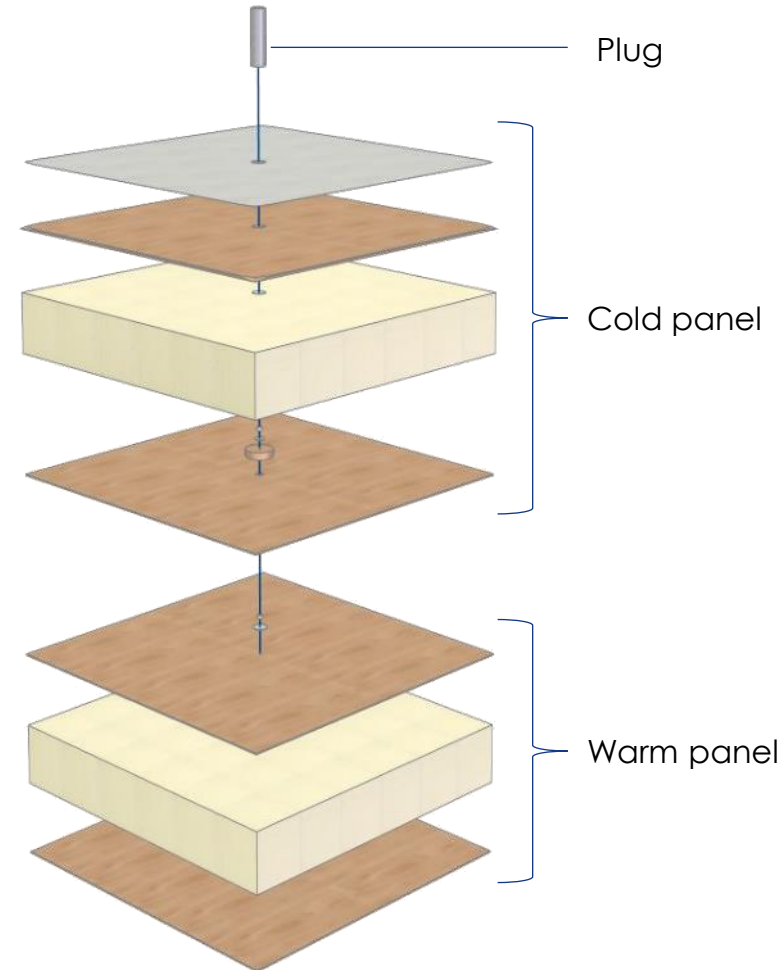
TANK TYPE A – KEY FEATURES



INSULATION & SECONDARY BARRIER

A proven panel system

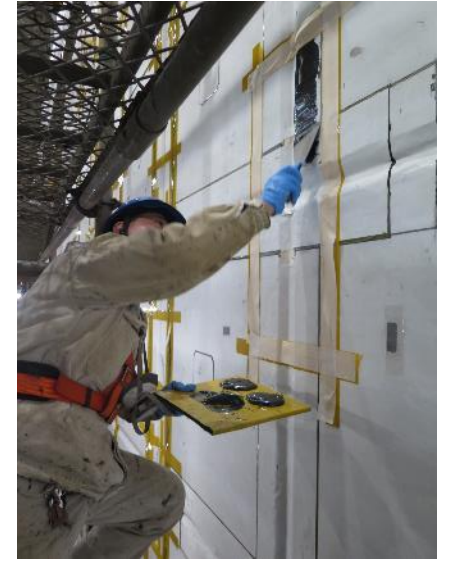
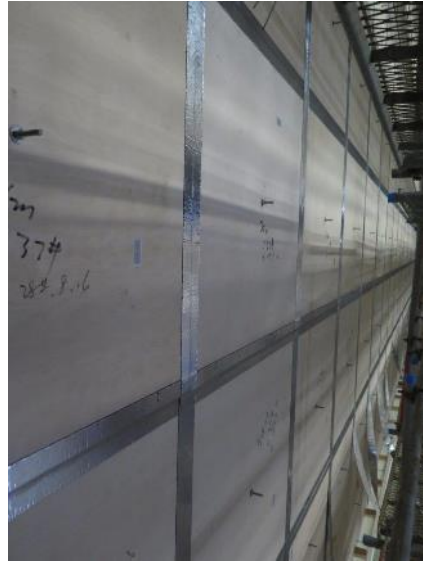
- **Insulation system with full secondary barrier**
 - Two layers polyurethane (PU) panels with plywood on both sides
 - Panels secured to inner hull plating with stud-bolt and an anchoring system
 - Secondary barrier: Alu foil w/ glass-fiber reinforced mesh clothing, bonded to panel surface
- **Managing movement: Hull deflection and thermal expansion/contraction**
 - Panels are fixed in their center point
 - Flexible joints
- **Density of PU foam**
 - Nominal density 40 kg/m³ (optimal thermal density)
- **Thickness/BOR**
 - 45K: 350mm BOR 0.15%
 - 174K: 400mm BOR 0.07%
 - Flexibility to meet customized BOR demand



INSULATION & SECONDARY BARRIER

System installation

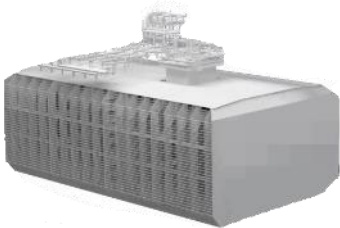

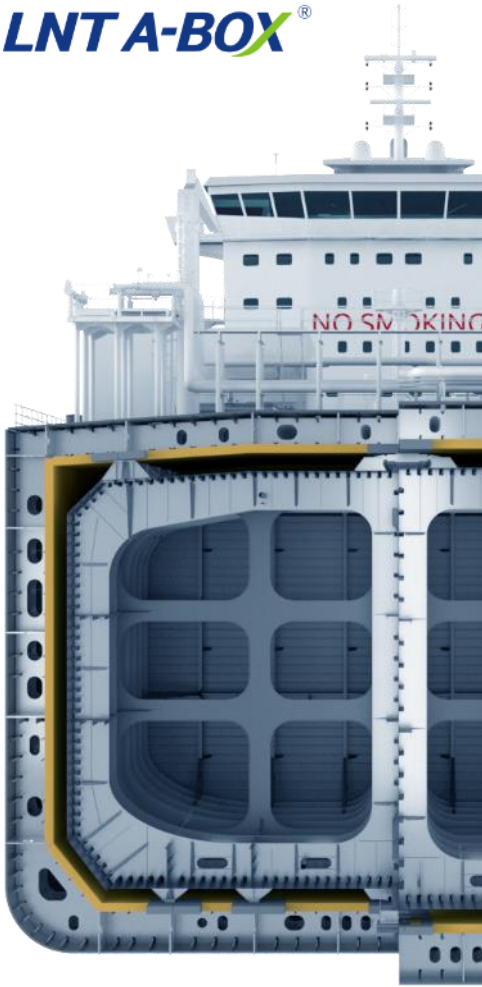
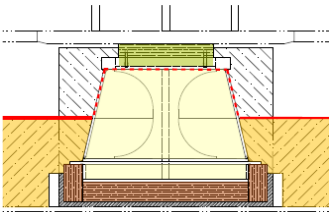

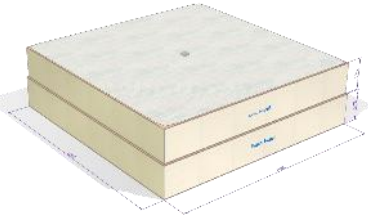

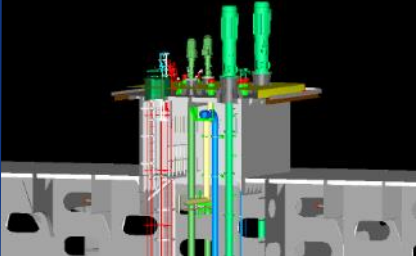

- For simplicity of handling and easy installation each section consists of two layers of polyurethane panels fixed at their center point and joined together by flexible joints.



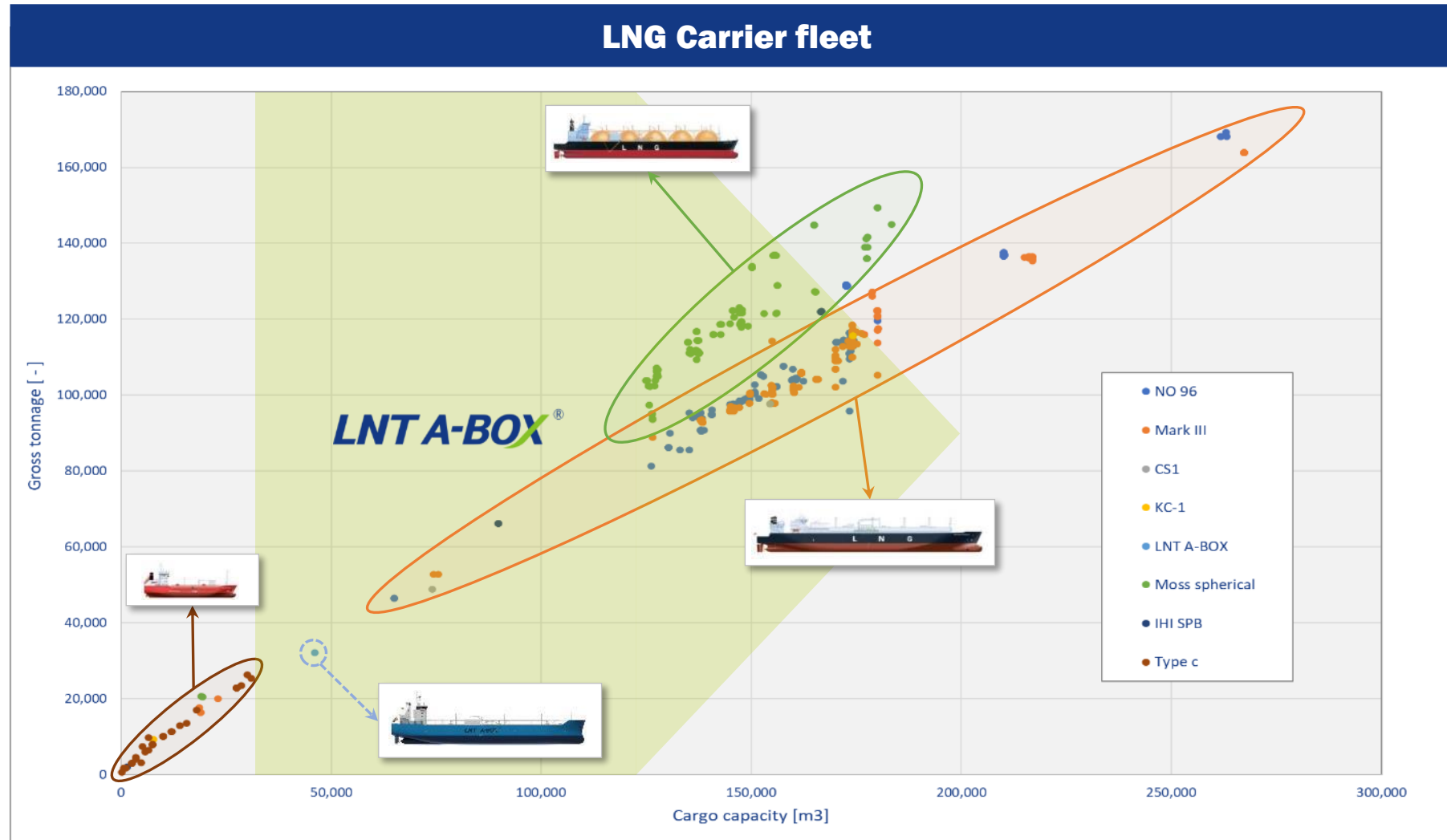
A flexible system offering simple installation and reasonable tolerance requirements

LNT A-BOX® SUMMARY

Key elements & highlights

	<h3>IMO independent tank type A</h3> <ul style="list-style-type: none">• The simplest design and construction according to the IMO IGC code.• Well proven for decades as the workhorse for seaborne transportation of LPG worldwide. 	
	<h3>Cargo tank support system</h3> <ul style="list-style-type: none">• Same principles and similar solution as for other independent tank types, including IMO type A for LPG and prismatic type B. 	
	<h3>Insulation & secondary barrier system</h3> <ul style="list-style-type: none">• Simple and proven panel design offering flexibility, easy handling and installation, and reasonable tolerance requirements. 	
	<h3>Safety & auxiliary systems</h3> <ul style="list-style-type: none">• A simple set of safety and auxiliary systems to control the containment, based on standard components and equipment.• Internal structure and bulkheads eliminates need for pump towers. 	

LNG CARRIER SEGMENTS & LNT A-BOX® POSITIONING



- The Moss type LNG carriers are famous in the traditional large scale LNG segment.
- This market has however been taken over by GTT membrane systems which today dominate the market for large scale LNG carriers.
- The small scale LNG fleet is dominated by type C vessels.
- In the mid-scale LNG segment, there is limited existing tonnage and no clear market leader.
- LNT A-BOX® has initially been developed for this market, with the 45,000m³ LNG carrier Saga Dawn as the pilot project.
- **LNT A-BOX® is however well suited to be scaled-up.**

Source: LNT Marine plots based on Clarksons fleet list

LARGE-SCALE LNGCs



175,000 m³ LNG CARRIER DESIGN DEVELOPMENT

CSSC SDARI has developed a design for a 175,000m³ LNG carrier based on the LNT A-BOX[®] cargo containment system in close cooperation with LNT Marine.

The vessel is designed, as an ocean-going liquefied gas carrier for world-wide trade with twin screw and driven by two low speed dual-fuel engines, suitable for burning liquefied natural gas.

The vessel shall have **four (4)** IMO independent **tank type A** cargo tanks based on the **LNT A-BOX[®]** technology for the carriage of liquefied natural gas cargoes at fully refrigerated temperature (-163°C). Maximum operating pressure 0.25 bar g at sea and 0.4 bar g in port (harbor condition). The cargo tanks to be designed for maximum cargo density of 500 kg/m³. Tank material to be aluminum alloy A5083-O.

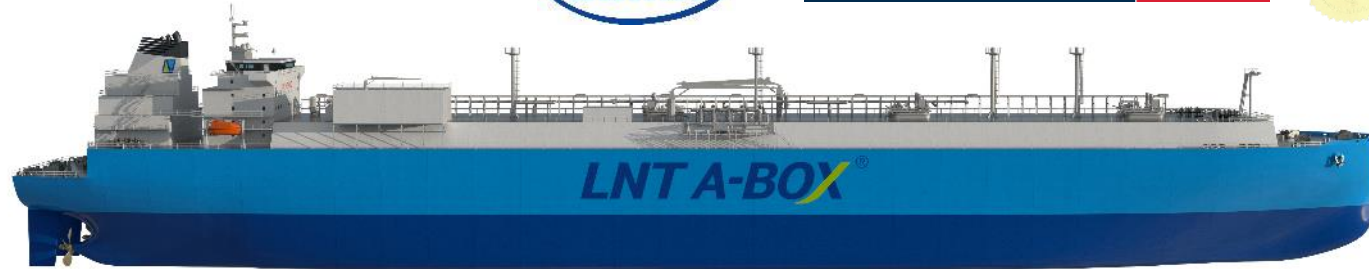
CSSC 上海船舶研究设计院



Key features of the design are:

- The cargo tanks with internal structure offers **flexible** filling levels and operation.
- The design is **efficient** in terms of hydrodynamic performance and thermal efficiency offering low fuel consumption and low BOR.
- The cargo containment system is simple and **robust**, with a self-supporting primary tank and independent full secondary barrier.

175,000m³ LNG CARRIER



Key features

- Four (4) LNT A-BOX[®] aluminum tanks
- Easy maintenance of cargo containment system
- Low BOR about 0.075% per day
- Low methane slip with iCER
- MEGA engine can be used (option)
- Shaft generator / hybrid system, 3-5% fuel saving (option)
- Bow thruster (option)
- SDARI BLS (bubble lubrication system) option

Main particulars

Loa	294.80 m
Lpp	290.00 m
Beam	45.80 m
Depth	26.50 m
Design draught	11.50 m
Scantling draught	12.50 m
DWT at design draught	80,000 ton
DWT at scantling draught	92,000 ton
Endurance	16,000 nm
Complement	36 crew + 6 Suez

Tank capacities

Heavy fuel oil	4,500 m ³
Marine gas oil	800 m ³
Fresh water	400 m ³
Water ballast	50,000 m ³

Cargo capacity & equipment

Cargo tanks	175,000 m ³
Max. loading rate	14,400 m ³ /h
Max. discharge rate	14,400 m ³ /h
Cargo pumps	
Type	Submerged, el. motors
Capacity	8 x 1,800 m ³ /h
Ballast pumps	
Type	El. motor driven centrifugal
Capacity	3 x 2,500 m ³ /h

Machinery main components

Main engine	2 x WinGD 5X72DF-2.1 with iCER
MCR	16,125 kW x 89.0 r/min
Propeller	2 x FPP
Aux. generators (DF)	2 x 3,690 + 2 x 2,770 kW

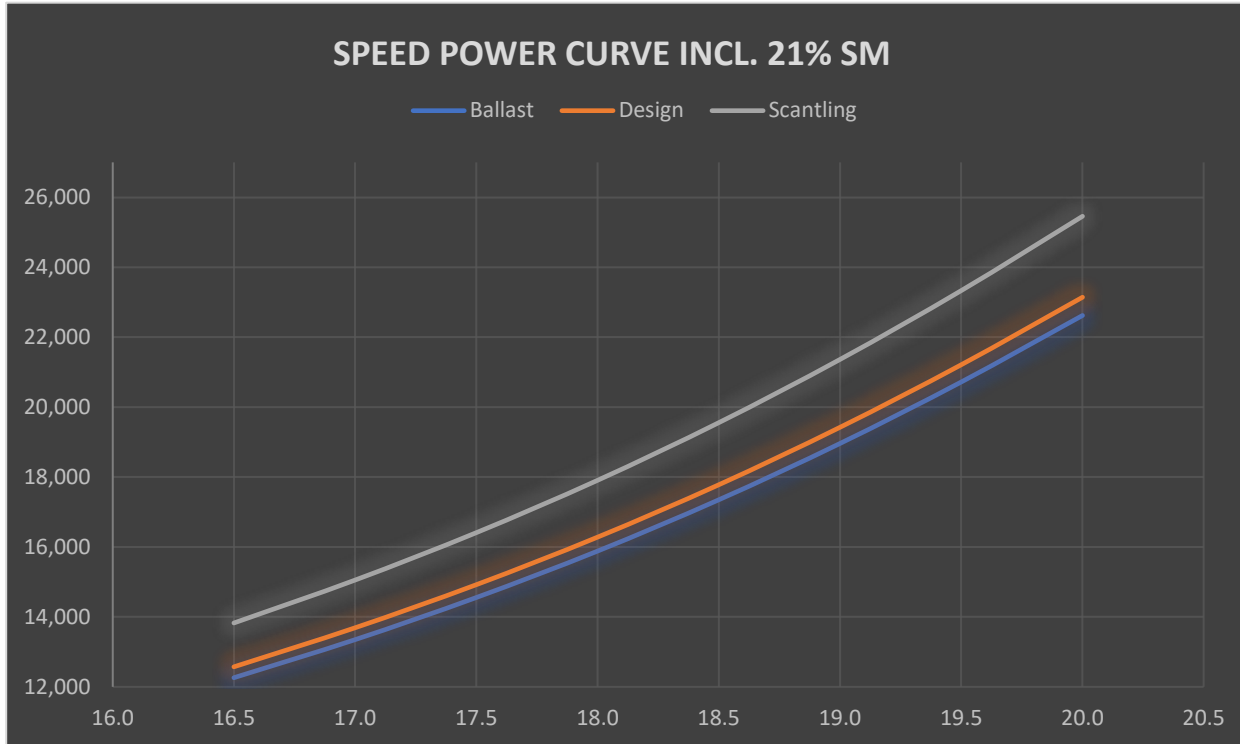
Energy efficiency particulars

Service speed at design draught (CSR, with 21% sea margin)	19.5 knot
ME fuel oil/gas consumption at NCR	
Tier II, diesel mode	85.54 ton/day
Tier III, diesel mode <small>(Based on LCV 50,000 kJ/kg, ISO conditions, excl. engine tolerance)</small>	85.95 ton/day
Tier III, gas mode <small>(Based on LCV 50,000 kJ/kg, ISO conditions, excl. engine tolerance)</small>	68.13 ton/day
EEDI	Phase 3 compliance

Classification

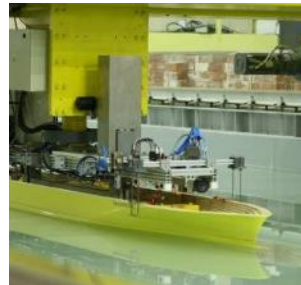
ABS +A1, (E), Liquefied Gas Carrier with independent tanks, SH-DLA, SFA(40), +AMS, +ACCU, NBL, DFD, GCU, BWT, TCM, ENVIRO, UWILD, IHM, RRDA, POT, R2, CRC(SC), RW, NBLES, CPS, with descriptive in the record: Ship Type 2G, maximum vapor pressure 0.025MPa at sea and 0.04MPa in harbor, minimum cargo temperature -163°C, or equivalent class notations of other ICAS class.

MODEL TESTING CARRIED OUT



Model test and fuel consumption prediction

- Design draught tested in model test center
- Ballast and scantling is estimated based on design draught results and CFD
- Results includes 21% sea margins



Fuel Consumption Table								
	Speed (Knots)	Propulsion Power (KW)	Gas Mode		Oil Mode(Tier II)		Oil Mode(Tier III)	
			metric tonnes (LNG)/day		metric tonnes (MDO/MGO)/day		metric tonnes (MDO/MGO)/day	
			M/E	M/E Pilot	M/E	M/E Pilot	M/E	M/E Pilot
Scantling draught loading condition	16.5	13825.45	44.11	0.43	55.09	-	55.40	-
	17	15053.49	47.94	0.43	59.86	-	60.18	-
	17.5	16409.32	52.26	0.44	65.20	-	65.55	-
	18	17906.12	57.02	0.48	71.19	-	71.58	-
	18.5	19554.89	62.42	0.48	78.12	-	78.54	-
	19	21362.74	68.64	0.51	86.29	-	86.75	-
	19.5	23331.62	75.68	0.50	96.56	-	97.01	-
Design draught loading condition	20	25456.60	83.94	0.52	108.84	-	109.32	-
	16.5	12568.59	40.31	0.42	50.27	-	50.57	-
	17	13685.00	43.68	0.43	54.55	-	54.86	-
	17.5	14917.56	47.51	0.43	59.33	-	59.65	-
	18	16278.29	51.84	0.44	64.68	-	65.03	-
	18.5	17777.17	56.61	0.47	70.67	-	71.05	-
	19	19420.67	61.96	0.48	77.53	-	77.95	-
Ballast draught condition	19.5	21210.56	68.11	0.51	85.57	-	86.03	-
	20	23142.36	74.98	0.49	95.50	-	95.94	-
	16.5	12253.96	39.37	0.42	49.07	-	49.36	-
	17	13344.16	42.64	0.43	53.24	-	53.55	-
	17.5	14549.76	46.36	0.43	57.90	-	58.21	-
	18	15878.63	50.56	0.44	63.10	-	63.44	-
	18.5	17346.78	55.25	0.46	68.94	-	69.31	-
Ballast draught condition	19	18959.48	60.41	0.49	75.55	-	75.96	-
	19.5	20718.61	66.41	0.50	83.29	-	83.75	-
	20	22621.50	73.08	0.48	92.65	-	93.08	-

-LNG: 50,000 kJ/kg

-MDO/MGO: 42,700 kJ/kg

1.The calculation is based on main engine theretically value at ISO condition.

2.The data of fuel consumption unit is metric tons per day.

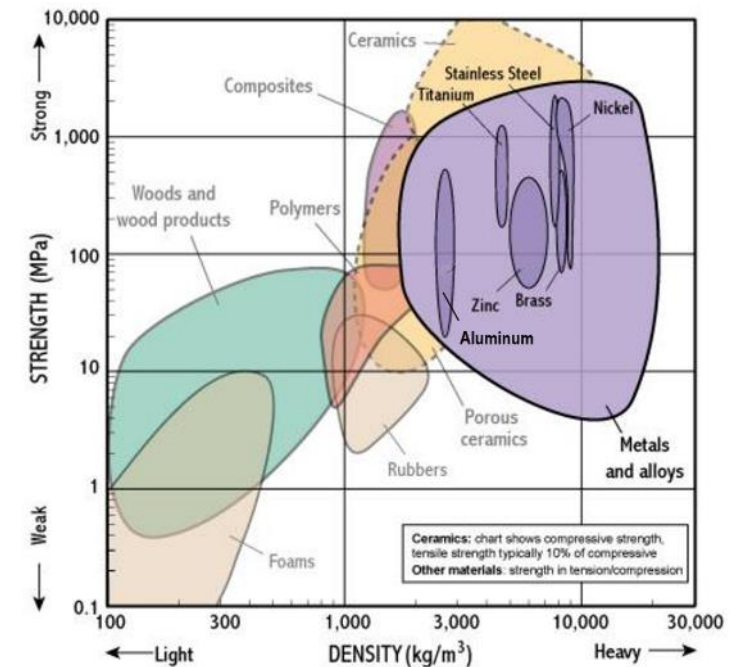
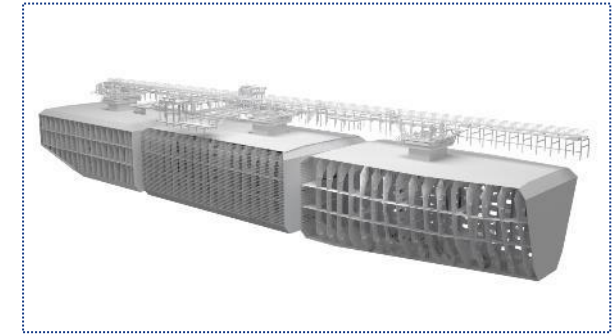
3.ME type is "WinGD 5X72DF-2.1_12480kW_74rpm_STD"

4. The tolerance of fuel consumption of engine maker's recommendation is not included.

CARGO TANK DESIGN DEVELOPMENT

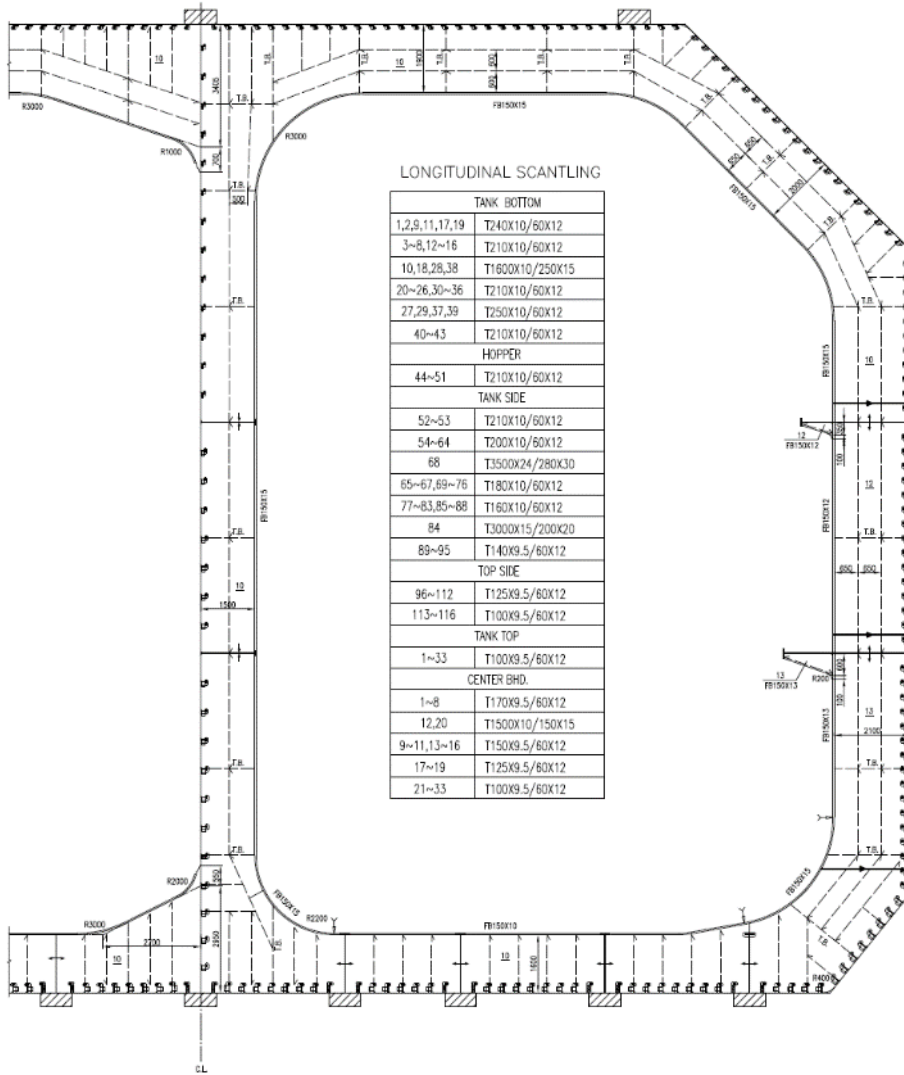
- For carriage of **LNG at -163°C**, the tank material options are **stainless steel**, **nickel-alloys** or **aluminum**. These materials have **different properties** and different **pros and cons**. Important parameters for selection are:
 - Material density
 - Strength
 - Weldability
 - Thermal expansion coefficient
 - Cost
- For **mid-scale vessels**, **weight** is somewhat **less critical** as we are typically competing with type C pressure vessels. And in addition, minimum plate thickness requirements will absorb some of the theoretical weight savings between different materials.
- For **larger size carriers** the different material properties can be utilized more and will have more **significance** for the **weight**. **Aluminum** offers **significantly lower density and weight than steel**.

Tank Material	Standard	Density [ton/m ³]	Yield [Mpa]	Tensile [Mpa]
Stainless steel, 304L S30403	EN10028-4	7.85	170	485
9% nickel steel, X7Ni9	ASTM A240	7.85	585	680
Aluminum, A5083-O	ASTM B209M	2.67	125	275



Source: www-materials.eng.cam.ac.uk

CONVENTIONAL DESIGN AND FUSION WELD FABRICATION



- **Design** based on a conventional design and fabrication process based on welded A5083-O. The tank construction is based on **standard plate and profiles available on the market**. The production methods follow steel construction principles, i.e., panel construction with plate and profiles, sections, blocks and assembly.

- **Welding material** suitable for aluminum. Partly **automated welding for panels** and in general **manual during block stage**. Welding seam location follows standard tank building and refer to plate sizes and connection location points between plates and profiles.

- **Material thickness:**

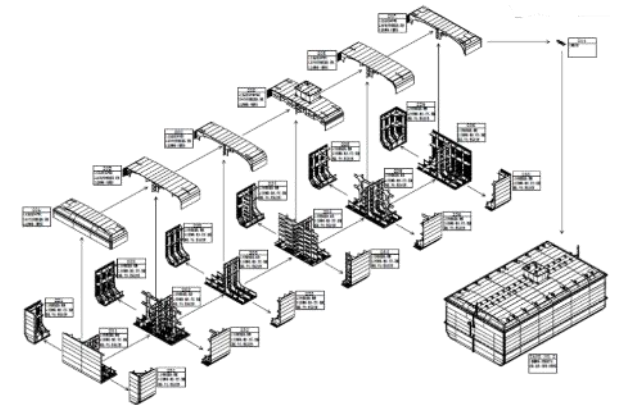
- Shell plate: 9-11.5mm
- T-frame: 12-15.0mm

- **Tank weights:**

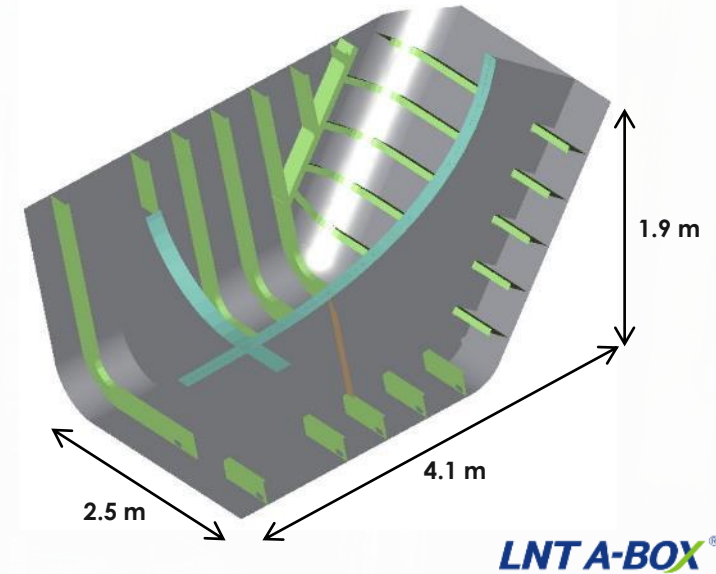
- Tank 1: 876 ton
- Tank 2, 3, 4: 1,018 ton

- **Cargo tank volume:**

- Tank 1: 38,725 m³
- Tank 2, 3, 4: 45,424 m³



CHINA FIRST HEAVY INDUSTRIES – MOCK-UP AND PARTNERSHIP




- CFHI is a **strong partner** with **vast experience** in **high quality manufacturing**, including nuclear sector and pressure vessels for petrochemical industry.

- In partnership with **China First Heavy Industries (CFHI)** and **Minyu Steel** we have prepared an aluminum tank mock-up with representative structural details and welds to verify principles to be used for a full-scale tank. Construction details including shell plate corners, web/girder crossing with details and brackets – all in dimensions similar to that expected for a large-scale tank.

PARTNER FOR INSULATION SYSTEM MANUFACTURING

A proven panel system

- ZES Insulation is our existing partner and supplier of insulation panels in China, based in Jiaxing outside Shanghai: www.zhenshen.cn/en
- Well established cooperation with qualified suppliers and subcontractors
- Installation mock-ups executed with major yards for qualification and training.

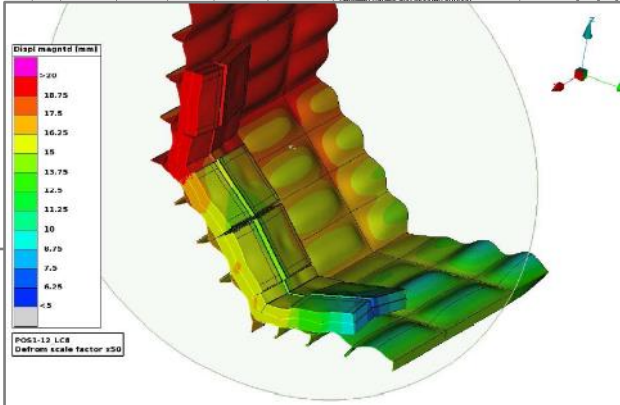


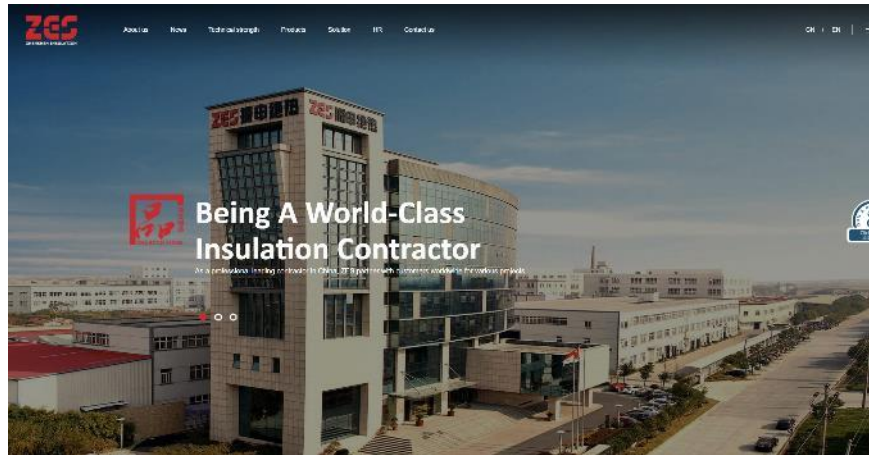
STRUCTURAL BEHAVIOUR AND STRENGTH ASSESSMENT

Thermal insulation system with integrated secondary barrier

Project	LNT A-Box – 45k
Project no	10065
System:	LNT A-BOX INSULATION Inverted Panel Insulation for IMO Type A – LNG Tanks
Hull no:	CMHI-188
Document no:	MGIT-10065-LNG-A-10.1
Customer:	China Merchants Heavy Industry
Revision:	5

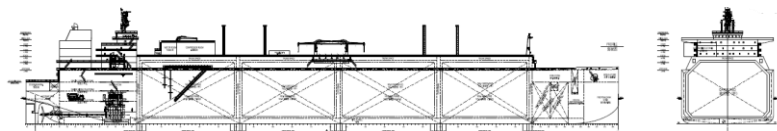
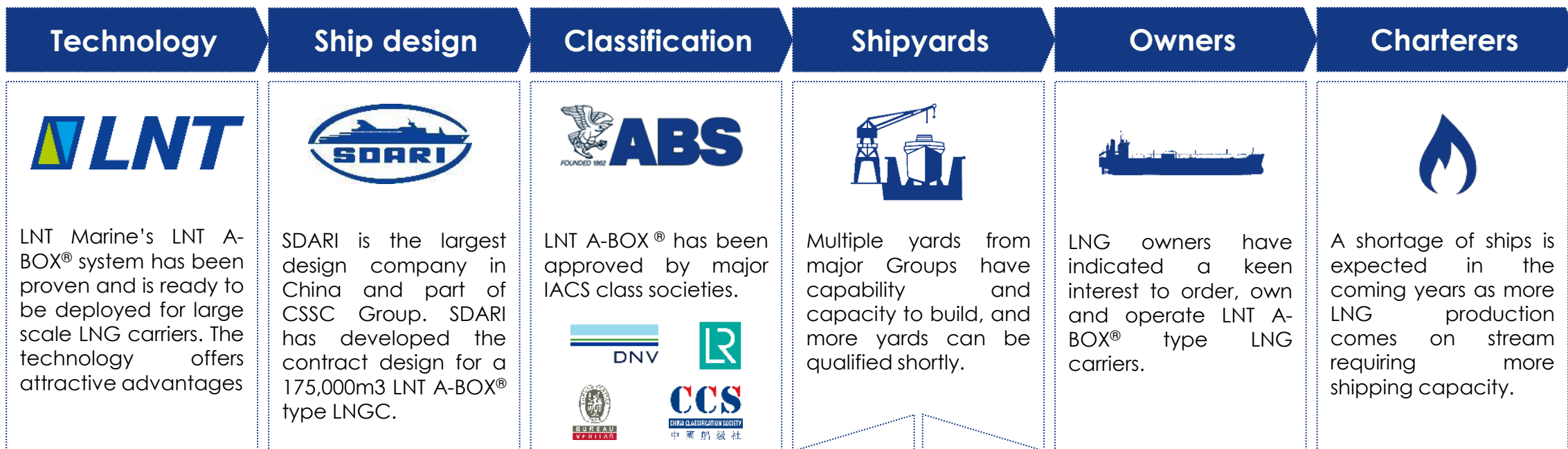
5	2017.03.24	AN	PEH	SOE		Updated according to Class comment
4	2017.03.20		PEH		SOE	Updated table B2 to include installation tolerance between panels and updated support







THE VALUE CHAIN IS READY

Ready to offer the LNG industry an attractive alternative





CFHI is a highly qualified tank manufacturer and ready to supply tanks for LNT A-BOX® type vessels.



ZES is a long-standing partner for the fabrication and supply of insulation panels to the LNT A-BOX® system.

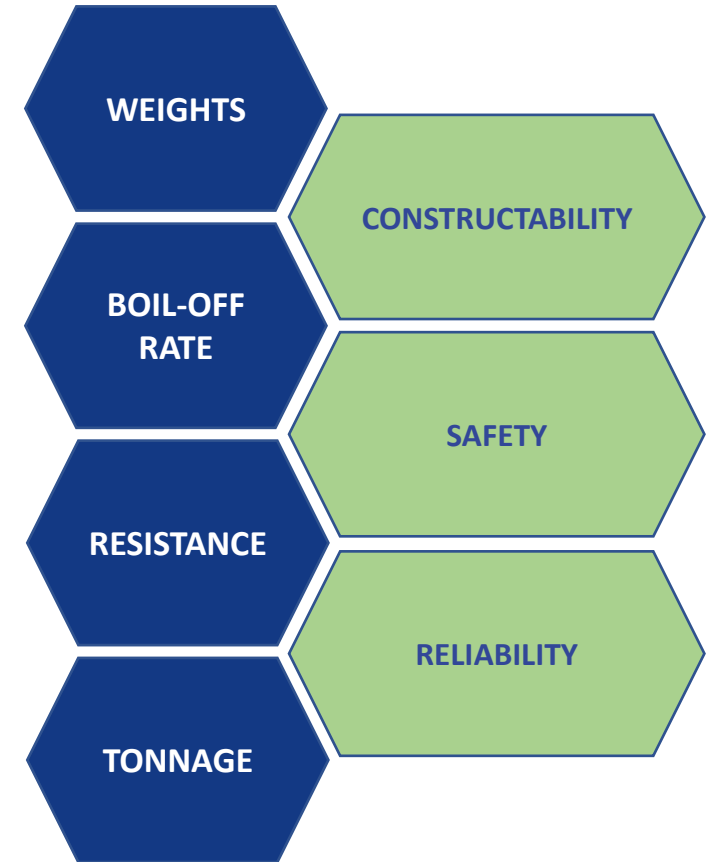
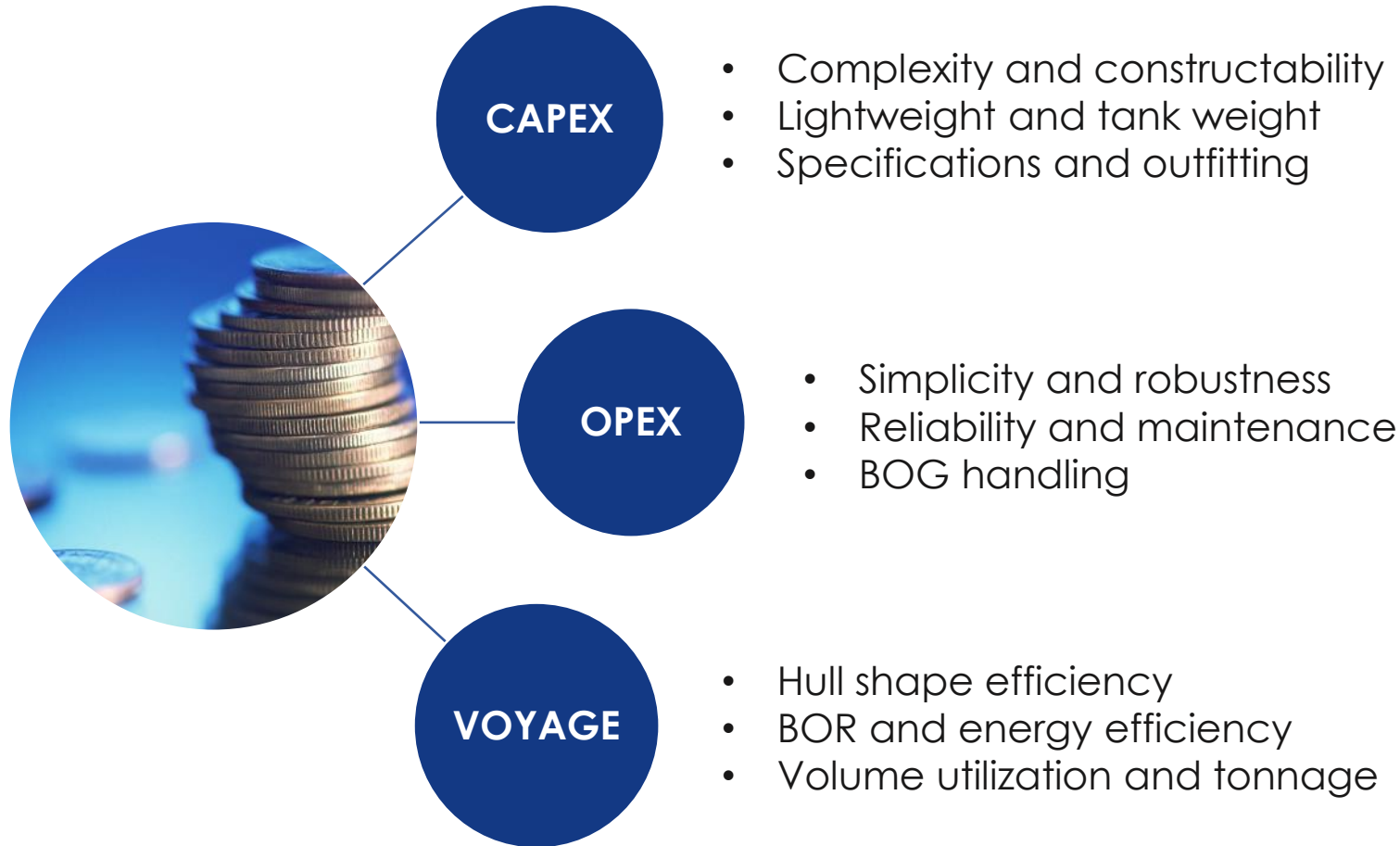


BENCHMARK



KEY PERFORMANCE INDICATORS & COST DRIVERS

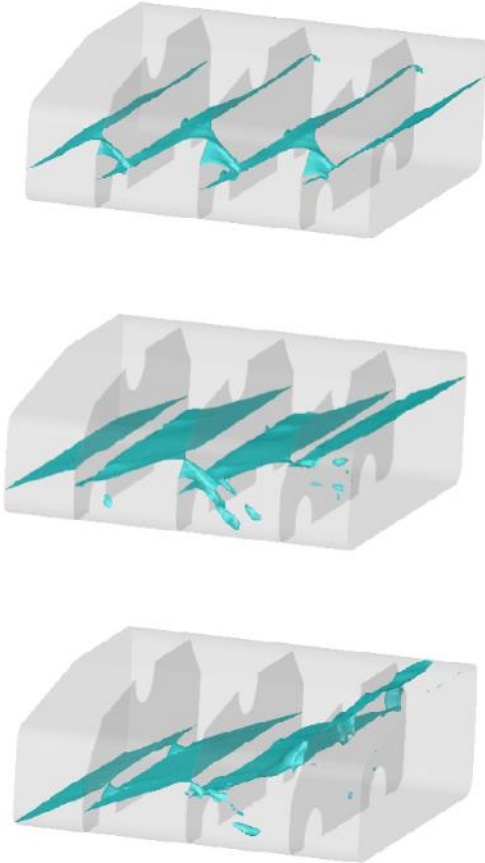
Technical features and costs driving life cycle costs



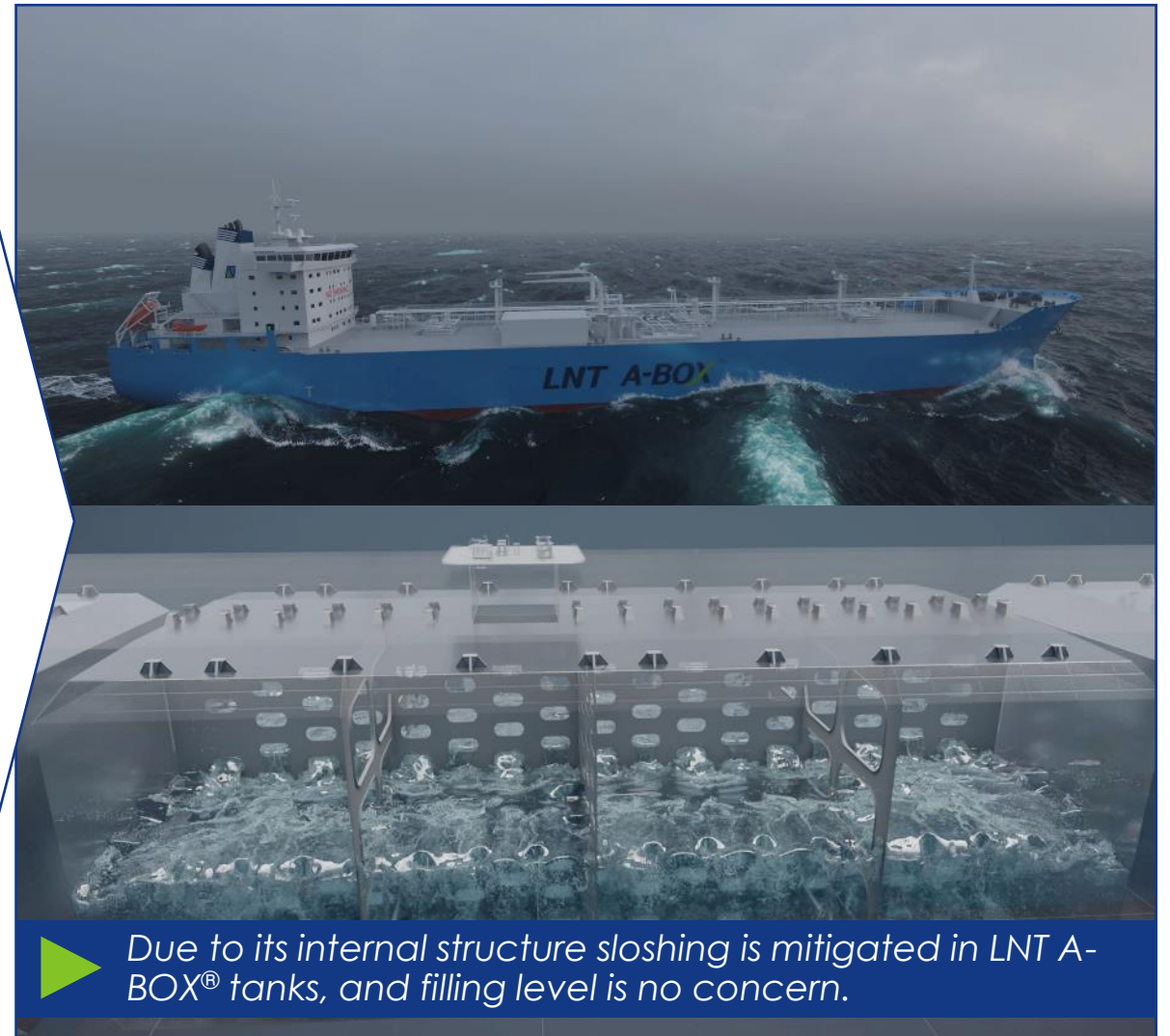
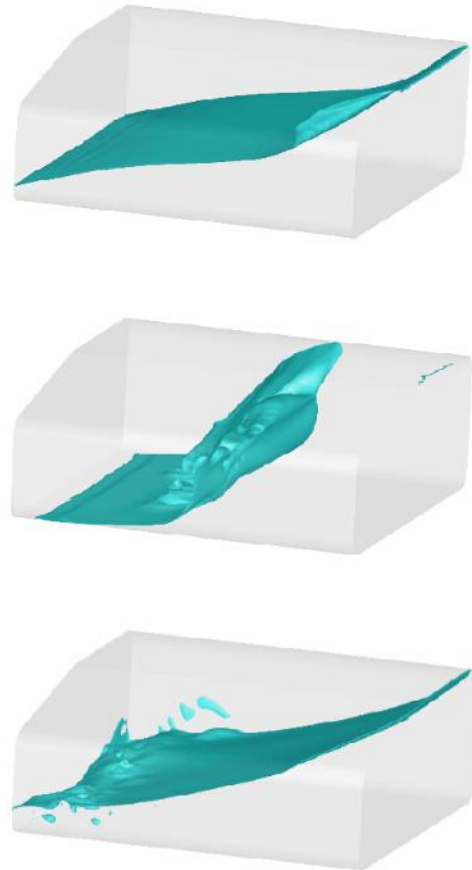
TANK FILLING & OPERATIONAL FLEXIBILITY

LNT A-BOX® offers a robust tank mitigating sloshing

LNT A-BOX®
with internal structure

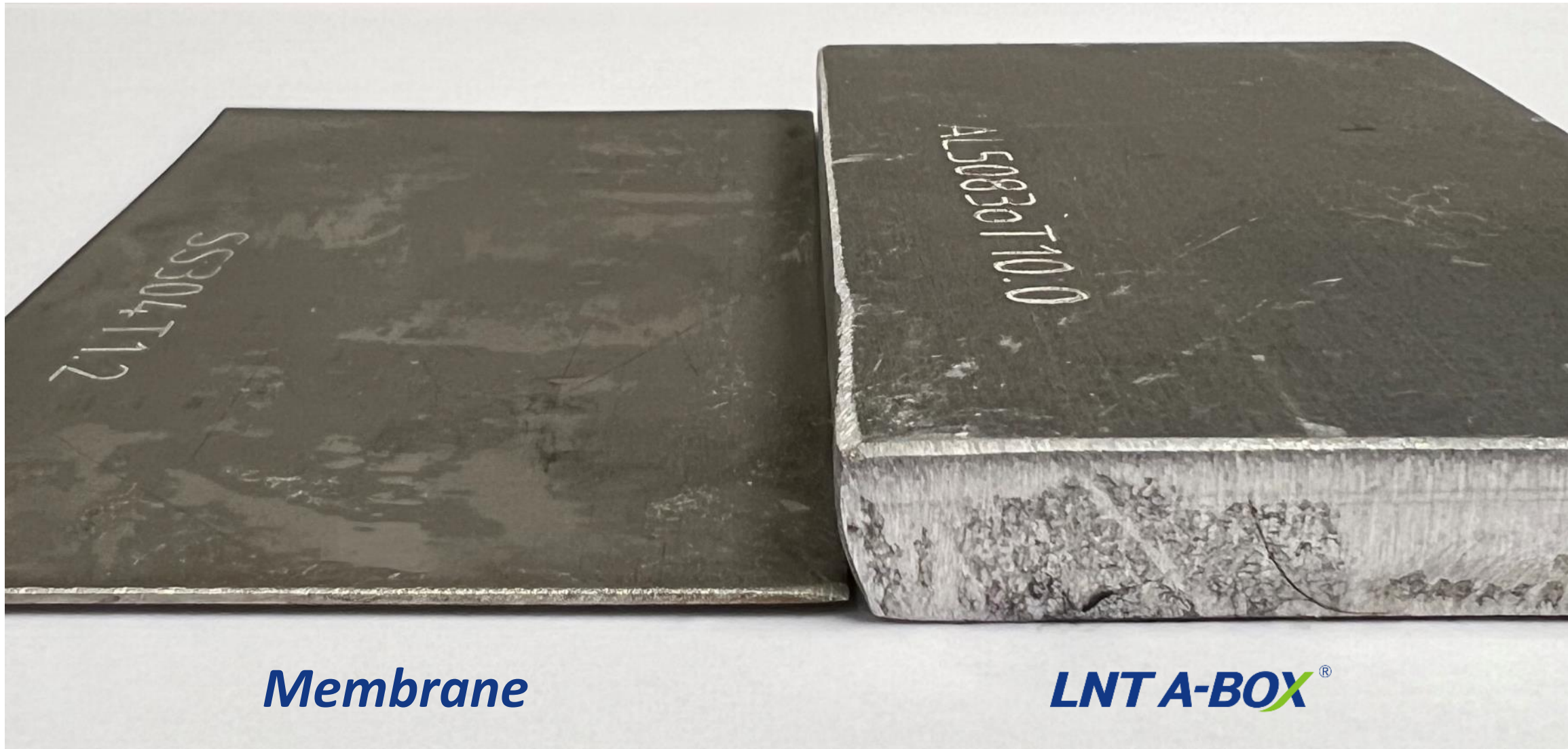


Membrane systems
without internal structure



▶ Due to its internal structure sloshing is mitigated in LNT A-BOX® tanks, and filling level is no concern.


MATERIAL AND THICKNESS



Membrane

LNT A-BOX®

RECYCLING – RESIDUAL VALUE & CARBON FOOTPRINT



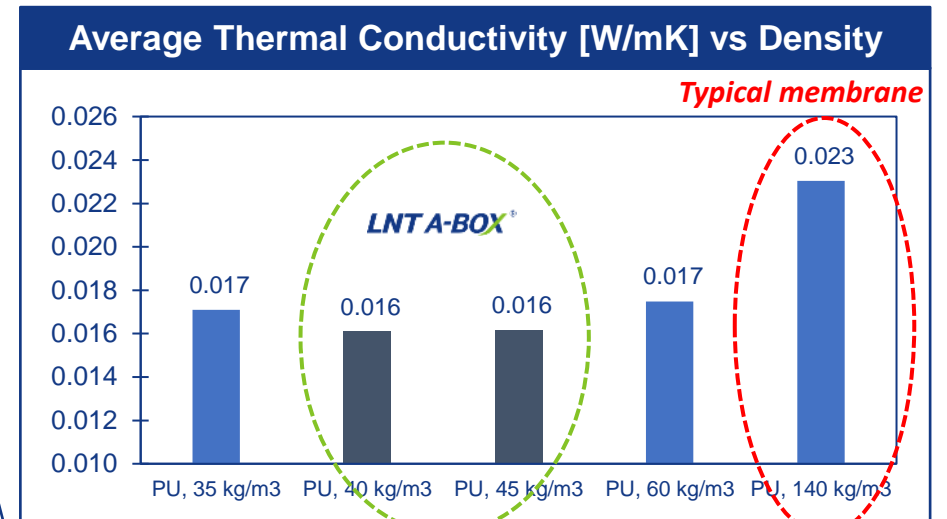
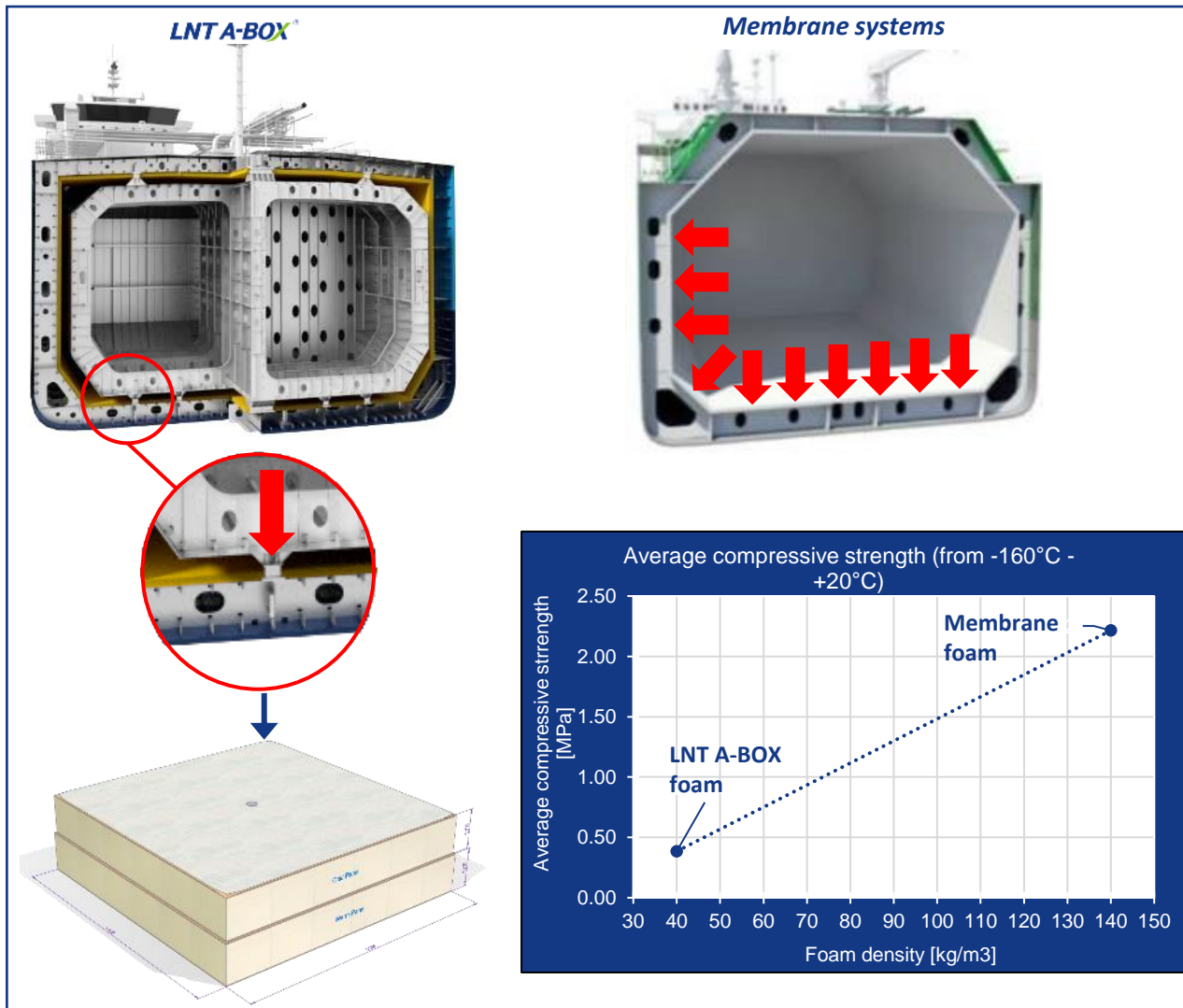
Residual value typically in excess of 50% of raw material costs.

In total some 8-9m USD (2022) per LNG carrier.

“Recycling 1 ton of aluminum saves 6 tons of bauxite and 9 tons of CO₂ emissions. Hence, recycling of the tanks from 1 x LNG carrier with LNT A-BOX[®] tanks saves 36,000 tons of CO₂ .”

INSULATION SYSTEM & BOIL-OFF RATE (BOR)

LNT A-BOX® offers market leading boil-off rates



For the LNT A-BOX® the insulation system is optimized for best possible thermal performance.

- ✓ The low BOR gives the possibility for downsizing the BOG handling equipment.
- ✓ Minimize energy consumption for BOG handling.

CONDITION CONTROL & MAINTENANCE

LNT A-BOX® offers an accessible interbarrier space enabling visual inspection of primary and secondary barrier



The LNT A-BOX® features an unique accessible interbarrier space between the fuel tank and secondary barrier, which enables access for visual inspection, condition control and potential maintenance.

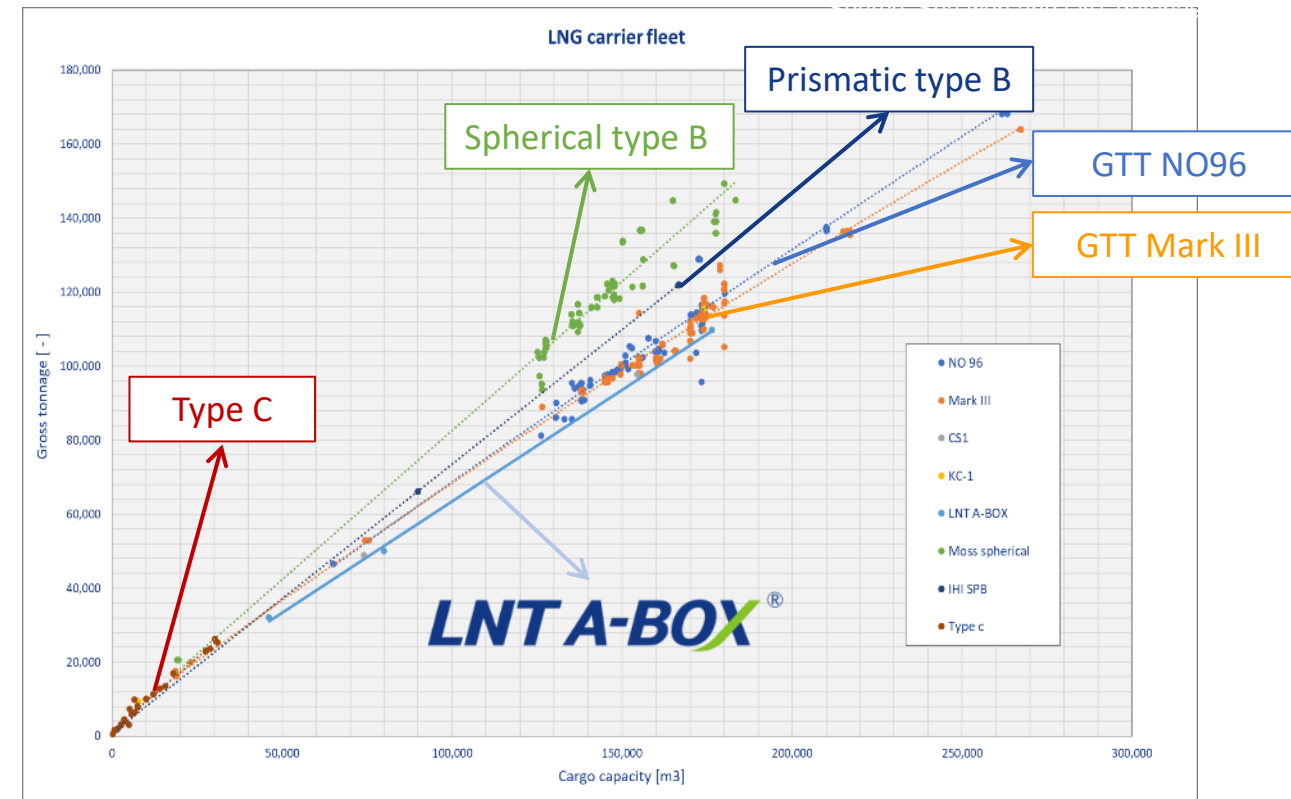
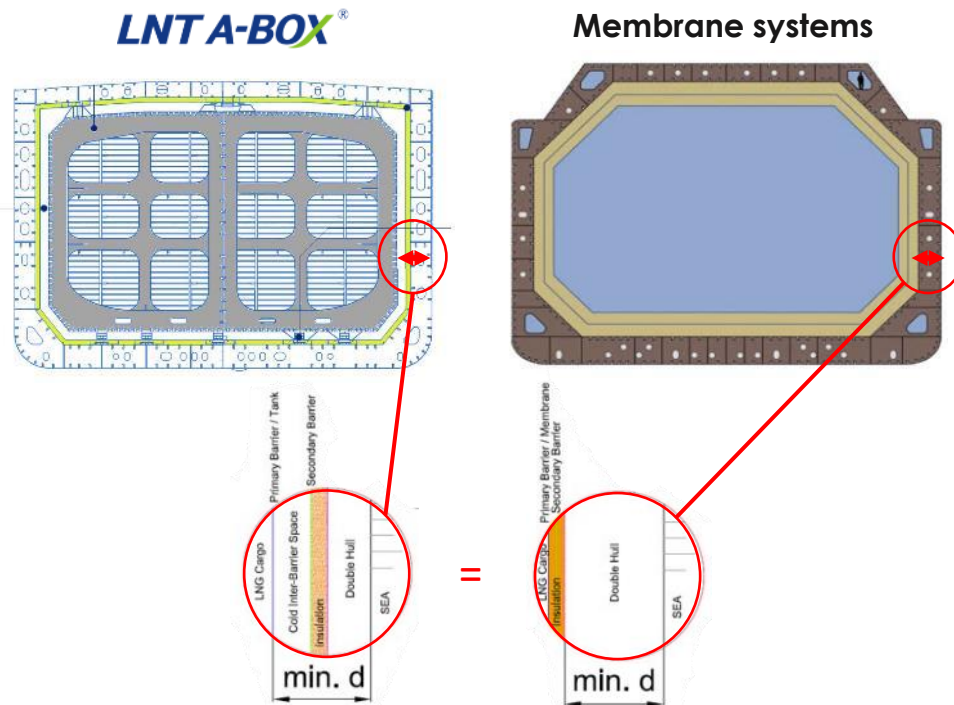
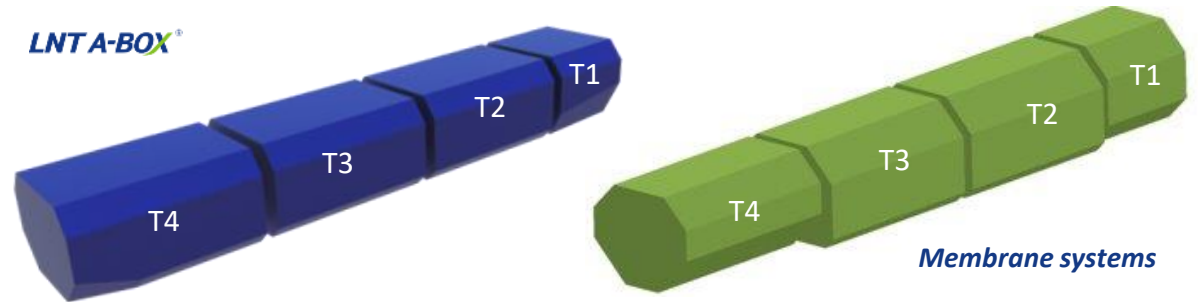
GEOMETRIC FLEXIBILITY, VOLUMETRIC EFFICIENCY & TONNAGE

LNT A-BOX® offers market leading volume utilization

Geometrical flexibility of the LNT A-BOX® containment system secure high utilization of the ship hull lines.

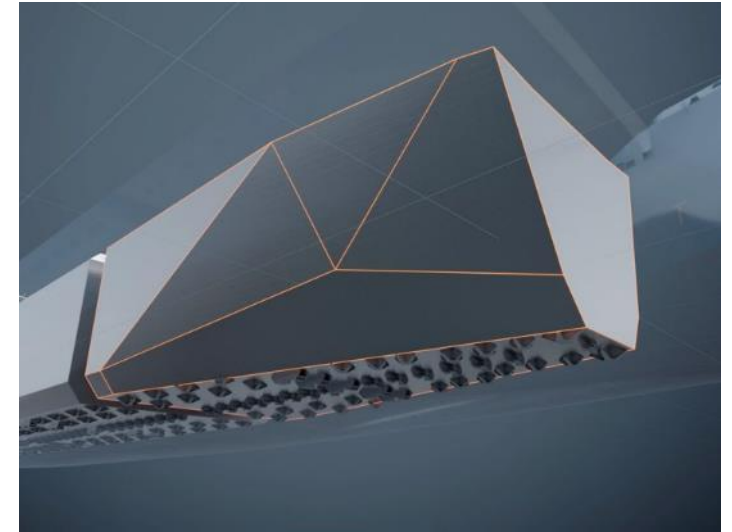
IMO IGC requirement: Distance to outer shell, β , whichever is less of: d , $B/15$ or 2 m

- For independent tank types to the tank primary barrier
- For membrane systems to the hold space



HULL DESIGN & HYDRODYNAMIC PERFORMANCE

- **Geometrical flexibility** of the **containment system** gives the ship designer freedom to **design an efficient hull form**. SDARI has used a parametric model combined with rich experience of SDARI and CFD evaluations to optimize for **best possible performance**.
- **Model testing** has been carried out and test results as well as preliminary resistance predictions shows **fuel savings** compared to other modern large scale LNG carriers, despite slightly higher lightweight of the ship.
 - The SDARI model test results are 5-6% better than membrane NO96 delivered from China 2021
 - The SDARI design assumed to be improved with approx. 2% by increasing the ship length to 299 meter and will then be on same level as latest designs in progress for new buildings in China.
 - For benchmark with Korean designs, design and experience factors from Korean shipbuilding industry must be used as basis.



ENABLING INCREASED BUILDING CAPACITY & FLEXIBILITY

LNT A-BOX® offering unique solutions for fuel, storage and transportation

Building capacity & costs



- Simple and cost-efficient design
- Enabling more yards to build the carriers which reduce costs and lead time
- Independent tank construction allows for parallel activities and outsourcing

Flexibility & Efficiency



- Flexible solution enabling broad range of sizes and applications
- Flexible shape allowing the designer to optimize the hull form and lower the fuel consumption.
- Flexibility with regards to materials, design pressure and density – which means that the tank also can carry ammonia (NH₃)
- Low BOR minimize the need for energy intensive reliquefaction of boil-off gas (BOG) and reduce energy consumption.
- High volume utilization and low gross tonnage (GT) ensures low port- and canal fees.

Robust & safe



- Robust self-supporting primary barrier without any filling restrictions
- Two truly independent barriers accessible for visual inspection and maintenance



SUMMARY



CHALLENGING THE MONOPOLY

There is a need for an alternative

Monopoly with capacity constraints and technical flaws

- The LNG shipbuilding market is suffering from a de facto monopoly when it comes to technology and shipbuilding capacity.
- LNG shipping has for too long accepted to be monopolized by a containment system technology with obvious flaws.

LNT A-BOX® is proven and removes shipyard capacity constraints

- Based on IMO type A technology and standard design and construction, LNT A-BOX® can be built by many more shipyards.
- LNT A-BOX® will increase shipyard capacity for large LNG carriers in the interest of the entire LNG industry.



175,000m³ LNT A-BOX[®] TYPE CARRIER PROPOSITION

\$ Attractive
CAPEX

🕒 Early
NB slots



Market leading BOR

From 0.07 %/24h

Robust & safe

Strong self-supporting structure

Accessible barriers

Visual control of both barriers

Lower life cycle cost

High residual tank value and lower OPEX

No filling limitations

Sloshing mitigated with swash bulkheads

Lower gross tonnage

2% less, lower canal tolls and port fees

Low fuel consumption

Lower resistance than existing tonnage

THANK YOU

LNT Marine

Singapore | Drammen | Shanghai | Gdansk

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